

Approval Signatories	Position	Signatures	Date
A Davidoiu	Q A Manager		
Joji	Buyer		
XXXXX	Account Manager		

PRODUCT SPECIFICATION

DESCRIPTION: 250X300MM 22MU WHITE LD EVEREST/ICEBERG
MATERIAL NO: 398 **REF: PLWB130**

CRITICAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT DESCRIPTION	N/A	WHITE LD SIDE WELD+LIP BAGS FOOD GRADE	N/A
UNIT WT. (INDIVIDUAL BAG)	GRAMS	3	±5%
QUANTITY PER OUTER PACK	BAGS	5,000	N/A
TOTAL WT. EXCLUDING OUTER	KGS	14.98	±5%
TOTAL WT. INCLUDING OUTER	KGS	15.02	±5%
MATERIAL(S) TYPE (+ ADDITIVES%)	N/A	30% FOOD GRADE RECYCLED LDPE	N/A
MATERIAL(S) COLOUR	N/A	WHITE	N/A
PRINTED OR PLAIN (PANTONE REFS)	N/A	PLAIN	N/A
OPACITY	%	45	40
FILM THICKNESS	MICRON	22	±5%
CLOSED WIDTH	MM	250(10")	±3%
LENGTH (INCLUDING LIP)	MM	300(12")	±3%
LIP	MM	10	±3%
HANDLE TYPE / SIZE	N/A	NO HANDLES	N/A
QUALITY	N/A	<p style="text-align: center;">THE PRODUCT WILL BE HOMOGENOUS AND FREE FROM DEFECTS SUCH AS BUBBLES, UNEVENNESS, WRINKLES, FISH EYES, FOREIGN SUBSTANCES AND PINHOLES.</p> <p style="text-align: center;">PRODUCT IS FOR FOOD USE AND MUST BE MANUFACTURED FROM 30% FOOD GRADE RECYCLED RAW MATERIAL BAGS MUST OPEN EASILY WITH NO BLOCKING. BAGS MUST BE SIDE WELDED AND WATER TIGHT.</p>	

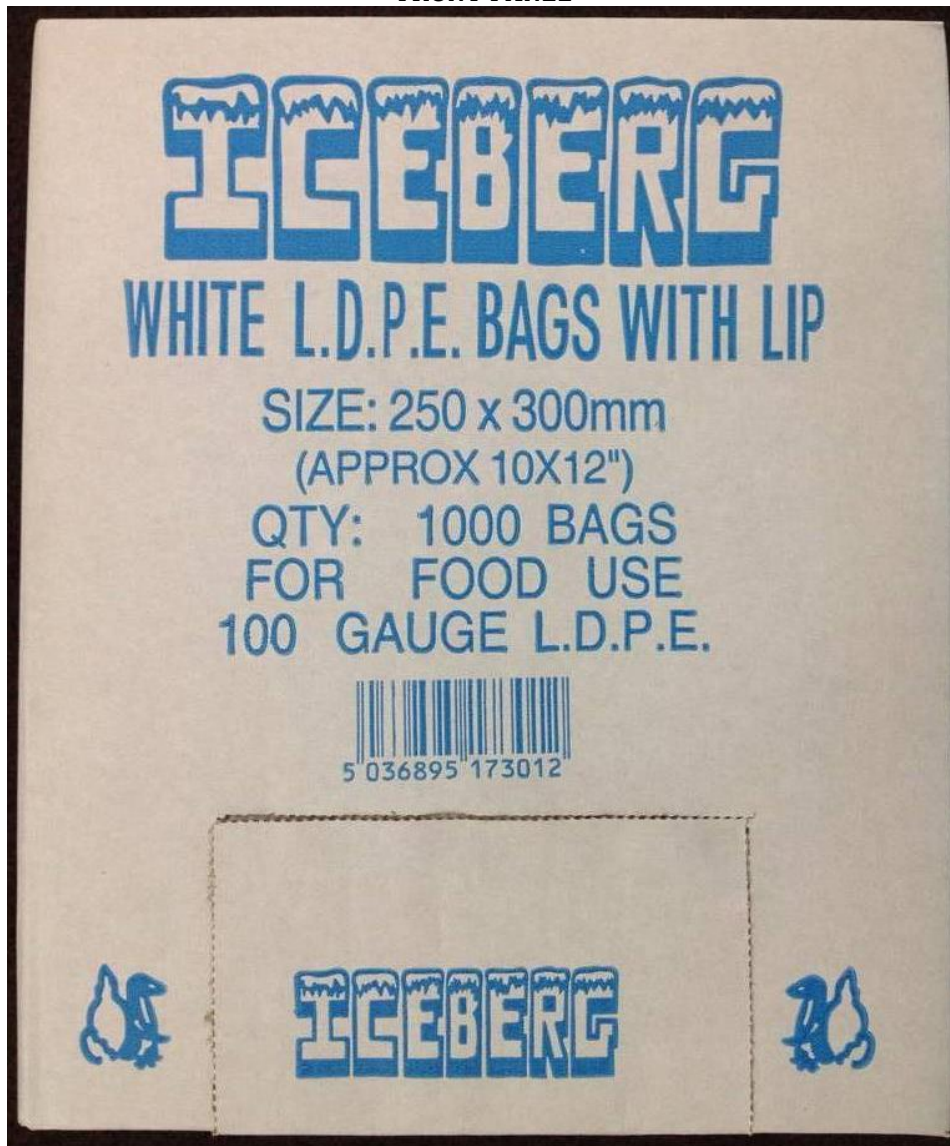
PACKAGING CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
INNER PACKAGING DESCRIPTION	N/A	PACK NEAT STACKS OF 1000 BAGS PER DISPENSER. (FOLLOW SPECIFICATION FOR DISPENSER DIMENSION) BAG MUST BE LAID FLAT. DISPENSERS TO BE WHITE FACED GOOD QUALITY CARTON PRINTED 1 COLOUR BLUE. DESIGN TO BE PRINTED AS BELOW. PERFORATED OPENING TO BE AT BOTTOM OF DISPENSER. SEAL EACH DISPENSER IN A CLEAR 35MU POLY BAG WITH A PERFORATION TO MATCH THE OPENING IN THE CARTON. ENSURE THE POLY BAG IS A TIGHT FIT AROUND THE DISPENSER. PACK 5X1000 PACKS PER CARTON	N/A
INNER PACKAGING SIZE - BOX	MM	320X270X55	N/A
OUTER PACKAGING DESCRIPTION	N/A	2PLY DOUBLE WALL CARTON	N/A

SECONDARY CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
OUTER BARCODE - OUTER BOX	INT 2 OF 5	05036895 173012	N/A
INNER BARCODE - INNER BOX	EAN-13	5036895 173012	N/A
SAFETY PERFORATIONS	N/A	N/A	N/A
BLOCKHEAD	N/A	NO	N/A

ADDITIONAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
APPLICABLE REGULATIONS	N/A	US FDA 21 CFR PART 177.1520 AND EEC REGULATIONS: PLASTIC IN CONTACT WITH FOOD 1935-2004 & 10/2011/EC; REACH REGULATION; PACKAGING REGULATIONS 94/62/EC; TRADES DESCRIPTION ACT 1968; GENERAL PRODUCT SAFETY 2001/95/EC (SINO 1803 2005).	N/A
ADDITIONAL INFORMATION	N/A	ALL BARCODES SHOULD BE IN BLACK PRINT ONLY	N/A

PACKAGING TAX INFORMATION		SAP CODE	398
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	30% or more recycled	3	14.9800
PRIMARY PACKAGING 1	30% or more recycled	3	0.0350
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT			0.0000

INNER DISPENSER
THESE PHOTOS FOR REFERENCE ONLY
FRONT PANEL



SHORT SIDE PANEL

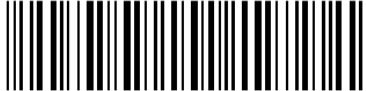


LONG SIDE PANEL



BARCODE AND OUTER CARTON MARKINGS
(PRINTED IN BLUE INK)

ICEBERG PLWB130
WHITE LDPE BAGS WITH LIP
250X300MM (APPROX 10X12")
QTY: 5 INNER DISPENSERS X 1000PCS = 5000 PCS
"FOR FOOD USE"
SAP CODE: 398



05036895173012

TRACEABILITY CODE:..... CARTON NO:

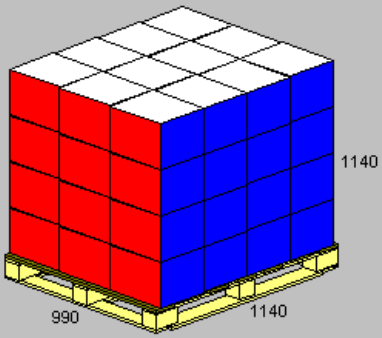
VENDOR NO:..... PO NO:.....

The Vendor No. and PO No..... **MUST** be completed on every carton.
Also on every carton there **MUST** be a traceability code and carton
number of the production run

BARCODE HEIGHT SHOULD BE 32MM AT LEAST.

CARTON / PALLET DETAILS/DIMENSIONS

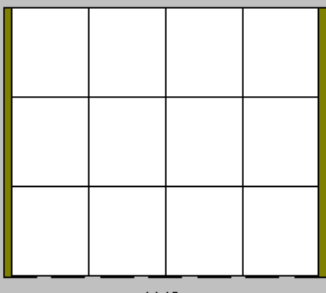
OUTER CARTON DIMENSIONS:	L: 330 X W: 285 X H: 285 MM
PALLET TYPE / SIZE:	GKN CHEP / 1000 X 1200MM
NO. OF CARTONS PER LAYER	12
NO. OF LAYERS PER PALLET	4
TOTAL NO. CARTONS PER PALLET	48



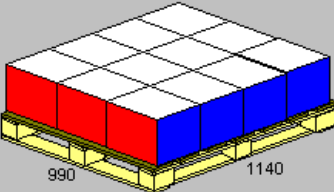
1140
990 1140

Product Length	1140
Product Width	990
Product Height	1140
Load Ref.	1 C
Area Used	94.1%
Cube Used	79.4%
Per Layer	12
Layers	4
Case /Load	48

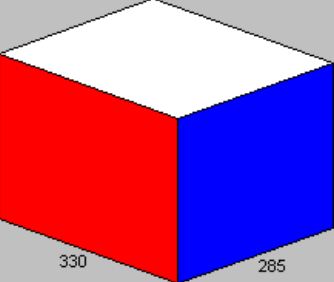
Set-up Buttons
Summary Report
Solution Report



990
1140



285
990 1140



285
330 285

SUMMARY OF AMENDMENTS

Description	Amendments Details	Amendments Dates
Product Description		
Total Wt. Excluding Outer Pack		
Total Wt. Including Outer Pack		
Quantity Per Outer Pack		
Unit Wt. (Individual bag)		
Inner Packaging Description		
Inner Packaging Size		
Outer Packaging Description		
Material(s) Type (+ Additives %)		
Material(s) Colour (Schulman		
Printed or Plain (Pantone Refs)		
Lamination		
Opacity		
Film Thickness		
Closed Width		
Open Width		
Length		
Side* / Bottom* Gusset Width		
Handle Type and Dimensions		
TOT		
Cut Out		
Outer Barcode		
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile Results		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		

euro Packaging UK Ltd



Artwork		
Knife / Line Drawings		
Labels		
Pallet Configuration		
Others	Packaging tax added	25/10/2022

Issue No: 02

Specification No: 0570

Creation Date: 16/07/2014

Raised By: J Iqbal

Amended Date: 02.11.2022

Amended By: Alin Marita

PLEASE NOTE: This specification is a **controlled** copy when approved, signed and dated above.