europackaging plc

PRODUCT SPECIFICATION

PRODUCT CODE:	SAP 1232
PRODUCT NAME:	EXCEL
SPECIFICATION NUMBER	0179
ISSUE NUMBER:	04
CHANGE CONTROL:	AMENDED SPECIFICATION
ISSUED BY:	APARNA BALAKRISHNAN
DATE:	27/02/2012
SIGNED:	

SPECIFICATION OF PRODUCT

PRODUCT CODE: SAP 1232 ISSUE NUMBER: 0179/04

TEST	UNITS	SPECIFICATION	TOLERANCE
Type of Bag	N/A	LDPE CLEAR NATURAL BAGS	N/A
Type of Film	N/A	30% FOOD GRADE RECYCLED	N/A
		MATERIAL LDPE/LINEAR	
Bag Weight	Grams	5.61	+/-10%
Net Weight	Kg	11.22Kg/2000	+/-10%
Gross Weight	Kg	11.72Kg / CTN	+/-10%
Units per Carton	N/A	2,000 (2 X 1000)	N/A
Print Details	Pantone No's	N/A	N/A
Film Colour	N/A	CLEAR NATURAL HIGH CLARITY	N/A
Block Headed	N/A	NO	N/A
Embossed	N/A	NO	N/A
Inner Packing	N/A	2 dispensers per ctn	N/A
Inner Bar Code	N/A	5036895 123550	N/A
Outer Bar Code	N/A	05036895 201562	N/A
Safety Perforation	N/A	NO	N/A
Dispenser Dimension	MM	310 x 390 x 80	STD
(Width x Length x Depth)			
Outer Polybag Thickness	Mu	35	STD
Gauge	μ	27mu	+/-10%
Closed Width	Mm	N/A	N/A
Open Width	Mm	300	+/-10mm
Length	Mm	375	+/-10mm

INNER PACKAGING DETAILS : Pack neat stacks of 1000 bags flat and square per dispenser. (Follow Spec for Dispenser Dimension) Open end of bag must be packed correct way up – open end must be behind window perforation. Dispensers to be white faced good quality carton printed 2 colours pantone RED 032C and pantone BLACK C. design to be printed as below. Perforated opening to be at top of dispenser. Seal each dispenser in a clear polybag with a perforation to match the opening in the carton. Ensure the polybag is a tight fit around the dispenser. Pack 2 x 1000 packs per carton = 2,000.

OUALITY

The product will be homogenous and free from defects such as bubbles, unevenness, wrinkles, fish eyes, foreign substances and pinholes. Please add a small percentage of L.L. to increase weld strength.

Product is for food use and must be manufactured from 30% food grade recycled raw material compliant with US FDA 21 CFR part 177.1520 and EEC regulations. Bags must open easily with no blocking.

QA APPROVED:

SIGNED:

PACKAGING TAX INFORMATION		SAP CODE	1232
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	30% or more recycled	3	11.2100
PRIMARY PACKAGING 1	30% or more recycled	3	0.0350
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT		0.0000	

SPECIFICATION OF PACKAGING

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CARTON DETAILS

CARTON DIMENSIONS: 410x330x150mm

CARTON TYPE: SINGLE FLUTE STRONG CORRUGATED EXPORT

CARTON MARKS:	/EXCEL EQ120
(IN BLUE INK)	CLEAR NATURAL LDPE BAGS
	300 x 382mm (12x15" Approx)
	SAP CODE 1232
	APPROX QTY: 2 x 1000 = 2,000

Ensure outer barcode is printed adjacent to carton marks. Strap cartons twice in a cross.

PALLET DETAILS

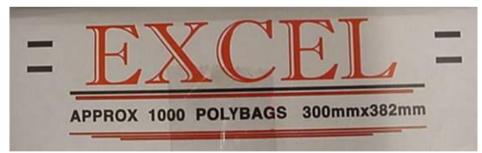
PALLET SIZE:	N/A
No OF CARTONS PER LAYER:	8
No OF LAYERS PER PALLET:	9
TOTAL No OF CARTONS PER PALLET:	72
TOTAL No OF BAGS PER PALLET:	N/A
PALLET TYPE:	N/A

QA APPROVED: SIGNED:

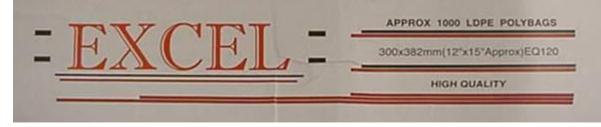
THIS ARTWORK IS FOR REFERENCE ONLY FRONT PANEL



THIS ARTWORK IS FOR REFERENCE ONLY – SHORT SIDE PANEL



THIS ARTWORK IS FOR REFERENCE ONLY – LONG SIDE PANEL

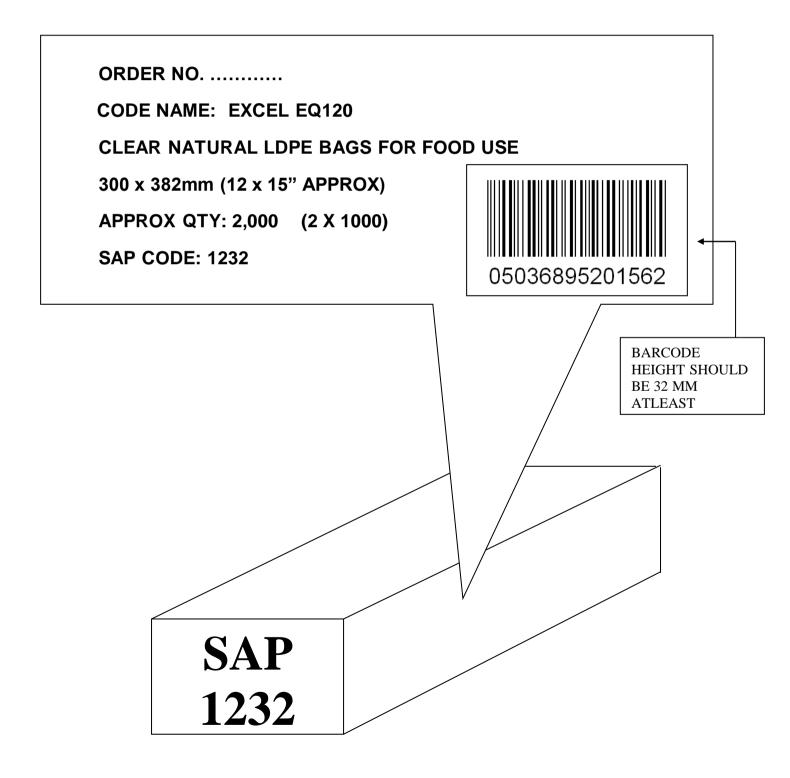


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EURO PACKAGING PLC

PACKAGING PRODUCT SPECIFICATION

Barcode and Outer Carton Marking Details:



SUMMARY OF AMENDMENTS

DescriptionAmendments braneProduct DescriptionTotal Wt. Excluding Outer PackWeight AmendedQuantity Per Outer PackWeight AmendedUnit Wt. Including Outer PackWeight AmendedUnit Wt. Including Outer PackUnit Wt. Including Outer PackUnit Wt. Including Outer PackInner Packaging DescriptionInner Packaging SizeOuter Packaging DescriptionMaterial(s) Type (+ Additives %)Material(s) Colour (SchulmanPrinted or Plain (Pantone Refs)LaminationOpacityFilm Thickness (Average)Film Thickness (Spot)Closed WidthLengthHandle Type and DimensionsToTOuter BarcodeSafety PerforationsBlockhead TypeInner BarcodeSafety PerforationsInner BarcodeInner Barcod	Description	Amendments Details	Amendments Date
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