# europackaging plc

## **PRODUCT SPECIFICATION**

PRODUCT CODE:	SAP 1232
PRODUCT NAME:	EXCEL
SPECIFICATION NUMBER	0179
ISSUE NUMBER:	04
CHANGE CONTROL:	AMENDED SPECIFICATION
ISSUED BY:	APARNA BALAKRISHNAN
DATE:	27/02/2012
SIGNED:	

## **SPECIFICATION OF PRODUCT**

PRODUCT CODE: SAP 1232 ISSUE NUMBER: 0179/04

TEST	UNITS	SPECIFICATION	TOLERANCE
Type of Bag	N/A	LDPE CLEAR NATURAL BAGS	N/A
Type of Film	N/A	30% FOOD GRADE RECYCLED	N/A
		MATERIAL LDPE/LINEAR	
Bag Weight	Grams	5.61	+/-10%
Net Weight	Kg	11.22Kg/2000	+/-10%
Gross Weight	Kg	11.72Kg / CTN	+/-10%
Units per Carton	N/A	2,000 (2 X 1000)	N/A
Print Details	Pantone No's	N/A	N/A
Film Colour	N/A	CLEAR NATURAL HIGH CLARITY	N/A
Block Headed	N/A	NO	N/A
Embossed	N/A	NO	N/A
Inner Packing	N/A	2 dispensers per ctn	N/A
Inner Bar Code	N/A	5036895 123550	N/A
Outer Bar Code	N/A	05036895 201562	N/A
Safety Perforation	N/A	NO	N/A
Dispenser Dimension	MM	310 x 390 x 80	STD
(Width x Length x Depth)			
Outer Polybag Thickness	Mu	35	STD
Gauge	μ	27mu	+/-10%
Closed Width	Mm	N/A	N/A
Open Width	Mm	300	+/-10mm
Length	Mm	375	+/-10mm

**INNER PACKAGING DETAILS :** Pack neat stacks of 1000 bags flat and square per dispenser. (Follow Spec for Dispenser Dimension) Open end of bag must be packed correct way up – open end must be behind window perforation. Dispensers to be white faced good quality carton printed 2 colours pantone RED 032C and pantone BLACK C. design to be printed as below. Perforated opening to be at top of dispenser. Seal each dispenser in a clear polybag with a perforation to match the opening in the carton. Ensure the polybag is a tight fit around the dispenser. Pack 2 x 1000 packs per carton = 2,000.

#### **OUALITY**

The product will be homogenous and free from defects such as bubbles, unevenness, wrinkles, fish eyes, foreign substances and pinholes. Please add a small percentage of L.L. to increase weld strength.

Product is for food use and must be manufactured from 30% food grade recycled raw material compliant with US FDA 21 CFR part 177.1520 and EEC regulations. Bags must open easily with no blocking.

QA APPROVED:

SIGNED:

PACKAGING TAX INFORMATION		SAP CODE	1232
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	30% or more recycled	3	11.2100
PRIMARY PACKAGING 1	30% or more recycled	3	0.0350
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT		0.0000	

## **SPECIFICATION OF PACKAGING**

PRODUCT CODE: SAP 1232

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## **CARTON DETAILS**

CARTON DIMENSIONS: 410x330x150mm

CARTON TYPE: SINGLE FLUTE STRONG CORRUGATED EXPORT

<b>CARTON MARKS:</b>	/EXCEL EQ120
(IN BLUE INK)	CLEAR NATURAL LDPE BAGS
	300 x 382mm (12x15" Approx)
	SAP CODE 1232
	APPROX QTY: 2 x 1000 = 2,000

Ensure outer barcode is printed adjacent to carton marks. Strap cartons twice in a cross.

## **PALLET DETAILS**

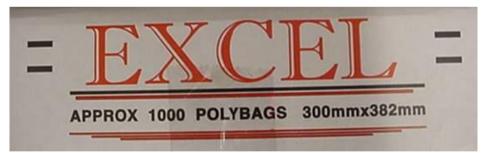
PALLET SIZE:	N/A
No OF CARTONS PER LAYER:	8
No OF LAYERS PER PALLET:	9
TOTAL No OF CARTONS PER PALLET:	72
TOTAL No OF BAGS PER PALLET:	N/A
PALLET TYPE:	N/A

QA APPROVED: SIGNED:

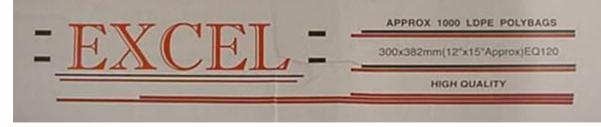
#### THIS ARTWORK IS FOR REFERENCE ONLY FRONT PANEL



### THIS ARTWORK IS FOR REFERENCE ONLY – SHORT SIDE PANEL



### THIS ARTWORK IS FOR REFERENCE ONLY – LONG SIDE PANEL

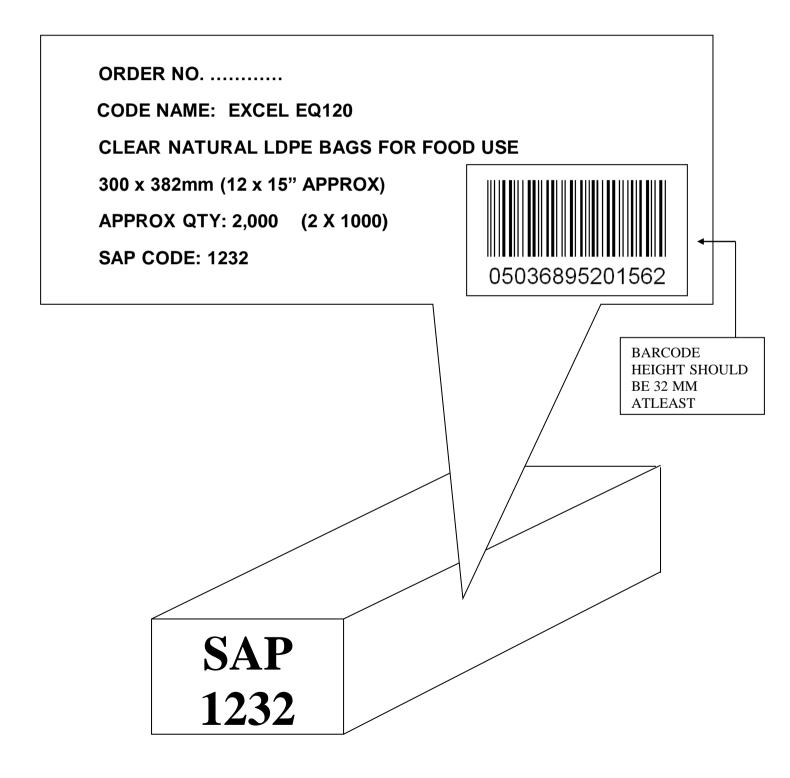


PRODUCT CODE: SAP 1232 ISSUE NUMBER: 0179/04

## **EURO PACKAGING PLC**

## PACKAGING PRODUCT SPECIFICATION

## **Barcode and Outer Carton Marking Details:**



## **SUMMARY OF AMENDMENTS**

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