euro packaging plc

PRODUCT SPECIFICATION

PRODUCT CODE: SAP 1232

PRODUCT NAME: EXCEL

SPECIFICATION NUMBER   0179

ISSUE NUMBER: 04

CHANGE CONTROL: AMENDED SPECIFICATION

ISSUED BY: APARNA BALAKRISHNAN

DATE: 27/02/2012

SIGNED:

SPECIFICATION OF PRODUCT

PRODUCT CODE: SAP 1232   ISSUE NUMBER: 0179/04

TEST	UNITS	SPECIFICATION	TOLERANCE
Type of Bag	N/A	LDPE CLEAR NATURAL BAGS	N/A
Type of Film	N/A	30% FOOD GRADE RECYCLED MATERIAL LDPE/LINEAR	N/A
Bag Weight	Grams	5.61	+/-10%
Net Weight	Kg	11.22Kg/2000	+/-10%
Gross Weight	Kg	11.72Kg / CTN	+/-10%
Units per Carton	N/A	2,000 (2 X 1000)	N/A
Print Details	Pantone No's	N/A	N/A
Film Colour	N/A	CLEAR NATURAL HIGH CLARITY	N/A
Block Headed	N/A	NO	N/A
Embossed	N/A	NO	N/A
Inner Packing	N/A	2 dispensers per ctn	N/A
Inner Bar Code	N/A	5036895 123550	N/A
Outer Bar Code	N/A	05036895 201562	N/A
Safety Perforation	N/A	NO	N/A
Dispenser Dimension (Width x Length x Depth)	MM	310 x 390 x 80	STD
Outer Polybag Thickness	Mu	35	STD
Gauge	μ	27mu	+/-10%
Closed Width	Mm	N/A	N/A
Open Width	Mm	300	+/-10mm
Length	Mm	375	+/-10mm

INNER PACKAGING DETAILS : Pack neat stacks of 1000 bags flat and square per dispenser. (Follow Spec for Dispenser Dimension) Open end of bag must be packed correct way up – open end must be behind window perforation. Dispensers to be white faced good quality carton printed 2 colours pantone RED 032C and pantone BLACK C. design to be printed as below. Perforated opening to be at top of dispenser. Seal each dispenser in a clear polybag with a perforation to match the opening in the carton. Ensure the polybag is a tight fit around the dispenser. Pack 2 x 1000 packs per carton = 2,000.

QUALITY

The product will be homogenous and free from defects such as bubbles, unevenness, wrinkles, fish eyes, foreign substances and pinholes. Please add a small percentage of L.L. to increase weld strength.
Product is for food use and must be manufactured from 30% food grade recycled raw material compliant with US FDA 21 CFR part 177.1520 and EEC regulations.
Bags must open easily with no blocking.

QA APPROVED: _____

SIGNED: _____

PACKAGING TAX INFORMATION		SAP CODE	1232
PART	**MATERIAL**	**CLASSIFICATION**	**NW PER CARTON (kg)**
PRODUCT MATERIAL	30% or more recycled	3	11.2100
PRIMARY PACKAGING 1	30% or more recycled	3	0.0350
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT			**0.0000**

SPECIFICATION OF PACKAGING

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CARTON DETAILS

CARTON DIMENSIONS: 410x330x150mm

CARTON TYPE: SINGLE FLUTE STRONG CORRUGATED EXPORT

CARTON MARKS: /EXCEL EQ120
(IN BLUE INK)   CLEAR NATURAL LDPE BAGS
                    300 x 382mm (12x15" Approx)
                    SAP CODE 1232
                    APPROX QTY: 2 x 1000 = 2,000

Ensure outer barcode is printed adjacent to carton marks. Strap cartons twice in a cross.

PALLET DETAILS

PALLET SIZE: N/A

No OF CARTONS PER LAYER: 8

No OF LAYERS PER PALLET: 9

TOTAL No OF CARTONS PER PALLET: 72

TOTAL No OF BAGS PER PALLET: N/A

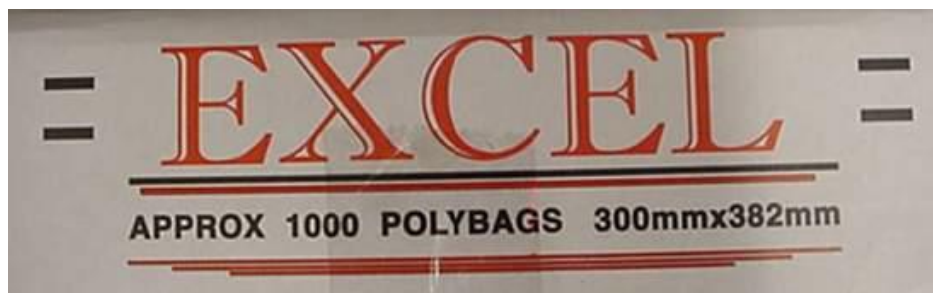**PALLET TYPE:**   N/A

QA APPROVED: _____ **SIGNED:** _____

THIS ARTWORK IS FOR REFERENCE ONLY
FRONT PANEL

EXCEL

FOR FOOD USE
HIGH QUALITY
APPROX 1000 LDPE POLYBAGS
SIZE:300mmx382mm
(12"x15"Approx)EQ120

5 036895 123550

THIS ARTWORK IS FOR REFERENCE ONLY –
SHORT SIDE PANEL

EXCEL

APPROX 1000 POLYBAGS 300mmx382mm

THIS ARTWORK IS FOR REFERENCE ONLY –
LONG SIDE PANEL

EXCEL

APPROX 1000 LDPE POLYBAGS

300x382mm(12"x15"Approx)EQ120

HIGH QUALITY

EURO PACKAGING PLC

PACKAGING PRODUCT SPECIFICATION

Barcode and Outer Carton Marking Details:

ORDER NO. ....

CODE NAME: EXCEL EQ120
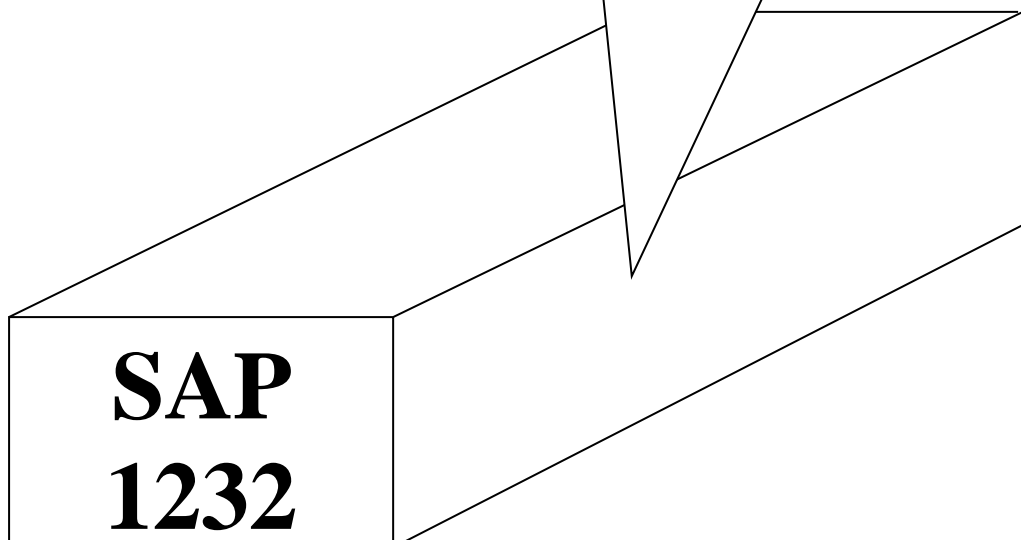
CLEAR NATURAL LDPE BAGS FOR FOOD USE

300 x 382mm (12 x 15" APPROX)

APPROX QTY: 2,000   (2 X 1000)

SAP CODE: 1232

05036895201562

BARCODE HEIGHT SHOULD BE 32 MM ATLEAST

SAP 1232

SUMMARY OF AMENDMENTS

Description	Amendments Details	Amendments Date
Product Description		
Total Wt. Excluding Outer Pack	Weight Amended	27/02/2012
Total Wt. Including Outer Pack	Weight Amended	27/02/2012
Quantity Per Outer Pack		
Unit Wt. (Individual bag)	Weight Amended	27/02/2012
Inner Packaging Description		
Inner Packaging Size		
Outer Packaging Description		
Material(s) Type (+ Additives %)		
Material(s) Colour (Schulman		
Printed or Plain (Pantone Refs)		
Lamination		
Opacity		
Film Thickness (Average)		
Film Thickness (Spot)		
Closed Width		
Open Width		
Length	Length Amended	27/02/2012
Side* / Bottom* Gusset Width		
Handle Type and Dimensions		
TOT		
Cut Out		
Outer Barcode		
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile Results		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		
Artwork		
Knife / Line Drawings		
Labels		
Pallet Configuration		
Others	Packaging tax added	26/10/2022