

Approval Signatories	Position	Signatures	Date
A Davidoiu	Q A Manager		
Joji	Buyer		
XXXXX	Account Manager		

PRODUCT SPECIFICATION

DESCRIPTION: 9X12.75" WRITE ON PANEL CLEAR GRIPLOCK BAGS

MATERIAL NO: 744

CUSTOMER REFS: GA132

CRITICAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT DESCRIPTION	N/A	WRITE ON PANEL SELF SEAL BAGS "FOR FOOD USE"	N/A
UNIT WT. (INDIVIDUAL BAG)	GRAMS	7.49	±10%
QUANTITY PER OUTER PACK	BAGS	2,000	N/A
TOTAL WT. EXCLUDING OUTER	KGS	14.98	±10%
TOTAL WT. INCLUDING OUTER	KGS	15.15	±10%
MATERIAL(S) TYPE (+ ADDITIVES%)	N/A	30% FOOD GRADE RECYCLED CLEAR NATURAL LDPE	N/A
MATERIAL(S) COLOUR	N/A	CLEAR NATURAL	N/A
PRINTED OR PLAIN (PANTONE REFS)	N/A	PRINTED - 1 SIDE / 1 COLOUR BRIGHT WHITE WRITE ON PANELS	N/A
PANEL DETAILS AND DIMENSIONS	N/A	WIDTH - 9" LENGTH - 0.75" NUMBER OF PANELS - 3 POSITIONED CENTRALLY ON BAGS	N/A
FILM THICKNESS	MICRON	43	±5%
WIDTH	MM	229(9")	±10MM
LENGTH	MM	324(12.75")	±10MM
HANDLE TYPE / SIZE	N/A	NO HANDLES	N/A
QUALITY	N/A	<p>THE PRODUCT WILL BE HOMOGENOUS AND FREE FROM DEFECTS SUCH AS BUBBLES, UNEVENNESS, WRINKLES, FISH EYES, FOREIGN SUBSTANCES AND PINHOLES. PLEASE ADD A SMALL PERCENTAGE OF L.L. TO INCREASE WELD STRENGTH.</p> <p>PRODUCT IS FOR FOOD USE AND MUST BE MANUFACTURED FROM 30% FOOD GRADE RECYCLED RAW MATERIAL.</p> <p>BAGS MUST BE END WELDED AND WATER TIGHT.</p>	

PACKAGING CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
INNER PACKAGING DESCRIPTION	N/A	2 INNER CARTONS 1000 BAGS PER INNER CARTON 100 BAGS PER GRIPLOCK BAG. 10 GRIPLOCK BAGS PER INNER CARTON. EACH INNER GRIPLOCK BAG TO HAVE AIR HOLES PRESENT. 2,000 BAGS PER OUTER CARTON.	N/A
INNER PACKAGING SIZE - BOX	MM	245X200X149	N/A
OUTER PACKAGING DESCRIPTION	N/A	2PLY DOUBLE WALL CARTON	N/A

SECONDARY CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
OUTER BARCODE - OUTER BOX	INT 2 OF 5	05036895201104	N/A
INNER BARCODE - INNER BOX	EAN-13	5036895120139	N/A
SAFETY PERFORATIONS	N/A	N/A	N/A
BLOCKHEAD	N/A	NO	N/A

ADDITIONAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
APPLICABLE REGULATIONS	N/A	US FDA 21 CFR PART 177.1520 AND EEC REGULATIONS: PLASTIC IN CONTACT WITH FOOD 1935-2004 & 10/2011/EC; REACH REGULATION; PACKAGING REGULATIONS 94/62/EC; TRADES DESCRIPTION ACT 1968; GENERAL PRODUCT SAFETY 2001/95/EC (SINO 1803 2005).	N/A
ADDITIONAL INFORMATION	N/A	ALL BARCODES SHOULD BE IN BLACK PRINT ONLY	N/A

PACKAGING TAX INFORMATION		SAP CODE	744
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	30% or more recycled	3	14.9800
PRIMARY PACKAGING 1	30% or more recycled	3	0.1649
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT			0.0000

THIS PHOTO OF GRIPLOCK BAGS IS FOR REFERENCE ONLY



**ARTWORK TO BE
IN RED PRINT**

**PHOTO ON SHORT SIDES OF INNER CARTON
TEXT ON LONG SIDES OF INNER CARTON**

**GA132/1,000
GRIP LOCK BAG 9X12.75"
WRITE ON PANEL SELF SEAL BAGS
"FOR FOOD USE"**

SAP CODE 744



PHOTO ON SHORT SIDES OF OUTER CARTON



**ARTWORK TO BE
IN RED PRINT**

**OUTER CARTON MARKING –
TEXT ON LONG SIDES OF OUTER CARTON**

**WRITE ON PANEL CLEAR GRIPLOCK BAGS
“FOR FOOD USE”**

SIZE: 9X12.75” (APPROX)

QTY: 2,000 PCS (APPROX)

2 INNER BOXES PER CARTON

SAP CODE: 744/GA132



05036895201104

TRACEABILITY CODE:.....

CARTON NO:

VENDOR NO:.....

PO NO:.....

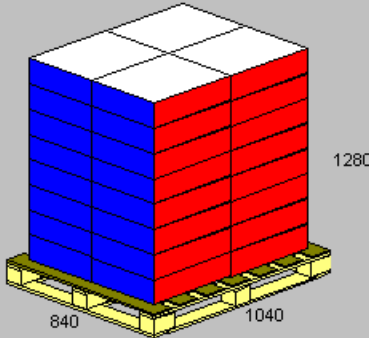
The Vendor No. and PO No..... **MUST** be completed on every carton

Also on every carton there **MUST** be a traceability code and carton number of the production run

**HEIGHT OF BARCODE SHOULD BE 32MM AT LEAST.
ALL BARCODES SHOULD BE IN BLACK PRINT ONLY**

CARTON / PALLET DETAILS/DIMENSIONS

OUTER CARTON DIMENSIONS:	520X420X160MM
PALLET TYPE / SIZE:	GKN CHEP / 1000 X 1200MM
NO. OF CARTONS PER LAYER	4
NO. OF LAYERS PER PALLET	8
TOTAL NO. CARTONS PER PALLET	32

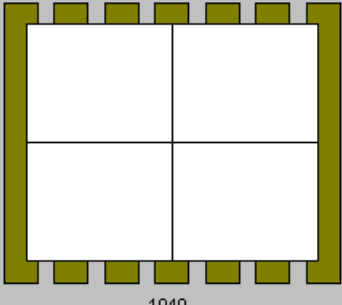


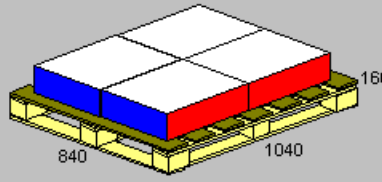
Product Length	1040
Product Width	840
Product Height	1280
Load Ref.	1 C
Area Used	72.8%
Cube Used	69.0%
Per Layer	4
Layers	8
Case /Load	32

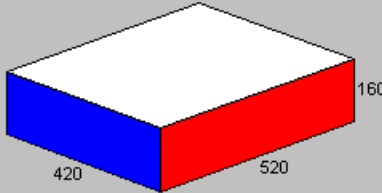
Set-up Buttons

Summary Report

Solution Report







SUMMARY OF AMENDMENTS

Description	Amendments Details	Amendments Dates
Product Description		
Total Wt. Excluding Outer Pack	Weight Amended	15/07/2014
Total Wt. Including Outer Pack	Weight Amended	15/07/2014
Quantity Per Outer Pack		
Unit Wt. (Individual bag)	Weight Amended	15/07/2014
Inner Packaging Description		
Inner Packaging Size	Size Amended	15/07/2014
Outer Packaging Description	Size Amended	15/07/2014
Material(s) Type (+ Additives %)		
Material(s) Colour (Schulman		
Printed or Plain (Pantone Refs)		
Lamination		
Opacity		
Film Thickness	Thickness Amended	15/07/2014
Closed Width		
Open Width		
Length		
Side* / Bottom* Gusset Width		
Handle Type and Dimensions		
TOT		
Cut Out		
Outer Barcode		
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile Results		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		
Artwork		
Knife / Line Drawings		
Labels		
Pallet Configuration	Ti Hi Added	15/07/2014
Others	Packaging tax added	25/10/2022