



<b>SUBJECT:</b> MASTER - Technical Specification	<b>DOC ID:</b>	HBCP/COMP/FORM23
	<b>Revision:</b>	6
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**PRODUCT SPECIFICATION**

<b>Product Code</b>	HBCP0005A
<b>Description</b>	Medium Taste HB 125x125x60 (Win/Opt Vents)
<b>Authorised by:</b>	Nicola Rutherford (Technical Manager)
<b>Date completed:</b>	18/03/2022

**Product specification:**

Material description (papers):		Coating / Print
<b>Inside</b>		Bleached PET
<b>Flute 0</b>		Bleached Kraft
<b>Centre Sheet</b>		
<b>Flute 1</b>		
<b>Outside</b>		Unbleached Grease-resistant
<b>Total TARGET piece weight (+/- 5%) [g]</b>		19.9
<b>Flute profile</b>		D/F E Flute
<b>Caliper (+/- 0.05mm)</b>		1.45mm
<b>Length base (+/- 0.5mm)</b>		125
<b>Width base (+/- 0.5mm)</b>		125
<b>Height (+/- 0.5mm)</b>		60
<b>Patched specification</b>		36 micron anti-mist PET

**Packing Details:**

<b>Pieces per case</b>	270
<b>Liner Bag colour</b>	Blue
<b>Liner Bag size [mm]</b>	600mm X 280mm X 1170mm
<b>Liner Bag weight [kg]</b>	0.0521
<b>Number of Liner Bags required</b>	1
<b>Liner Bag - Inner label required [Y/N]</b>	No
<b>Liner Bag Type/Material</b>	20 Micron (70% HDPE/30% LDPE) Virgin Food Grade
<b>Case type</b>	HBCP5 Taste
<b>Case dimensions EXTERNAL (l x w x h) [mm]</b>	600x500x521
<b>Case weight [g]</b>	916
<b>Gross Weight per Case [Kg]</b>	6.3411
<b>Cases per pallet</b>	8
<b>Boxes per layer</b>	4
<b>Number of Layers</b>	2
<b>Pallet type (Pallets can be double stacked)</b>	1200 X 1000 x 135 - STANDARD HBCP
<b>Pallet Height (within slight tolerance)</b>	1169
<b>Weight of Pallet [Kg]</b>	15
<b>Weight of Shrink Wrap Per Pallet: [Kg]</b>	0.5
<b>Gross Weight per Pallet (including Pallet) [Kg]</b>	66.2288

**Specifications:**

<b>Recycled Content (approx.)</b>	0%
<b>Recyclability (OPRL guidance)*</b> <b>*Remove food and flatten packaging to recycle</b>	Remove separate film piece and Recycle
<b>Product Certification</b>	Manufactured from Managed Sustainable Forests
<b>Shelf Life / Storage Conditions</b>	12 months if in sealed boxes and dry ambient conditions
<b>Conditions of use.</b> <b>(Check DoC for specific requirements)</b>	Suitable for freezing - down to minus 20 degrees C Food safe - Ovenable (& Microwaveable) up to 220°C for 30 minutes

Product traceability is by virtue of the unique works order number (JB) which is printed on the case label. Paper-based products should be stored undercover in dry, clean conditions. Customers should test stock older than the specified shelf life for suitability.

This product complies with all aspects of the current European regulation and, where applicable, other relevant legislation. Huhtamaki BCP Ltd reserves the right to amend specifications where necessary. The Customer's agreement to the content of this specification is implied upon purchase of the product. The Customer is responsible for determining whether products and the information in this document are technically appropriate for the Customer's use, through appropriate product testing.

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