

Approval Signatories	Position	Signatures	Date
R Heron	Q A Manager		
Y Ding	Purchasing		

## PRODUCT SPECIFICATION

**DESCRIPTION: DURA KRAFT WHITE SOS PAPER BAG - SMALL**

**SKU CODE: 30990**

CRITICAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT DESCRIPTION	N/A	PLAIN SOS BAG WITH TAPE EXTERNAL HANDLES	N/A
TOTAL WT. EXCLUDING OUTER	KGS	3.38	±10%
TOTAL WT. INCLUDING OUTER	KGS	3.65	±10%
QUANTITY PER OUTER PACK	BAGS	250	N/A
UNIT WT. (INDIVIDUAL BAG)	GRAMS	13.52	±10%
INNER PACKAGING DESCRIPTION	N/A	BAGS LAID FLAT	N/A
OUTER PACKAGING DESCRIPTION	N/A	2 PLY BROWN PRINTED CARTON SEE ATTACHED ARTWORK	N/A
MATERIAL(S) TYPE (+ ADDITIVES %)	N/A	BLEACHED KRAFT PAPER	N/A
MATERIAL(S) COLOUR	N/A	WHITE	N/A
PRINTED OR PLAIN (PANTONE REFS)	N/A	PLAIN	N/A
PAPER THICKNESS (AVERAGE)	GSM	70	±5GSM
CLOSED WIDTH	MM	178 (7")	±10MM
OPEN WIDTH	MM	254 (10")	±10MM
LENGTH	MM	216 (8.5")	±10MM
HANDLES TYPE AND DIMENSIONS	MM	EXTERNAL FLAT TAPE WHITE HANDLES	N/A
FINISHING DETAILS	%	CUT OFF TO BE FLUSH MATERIAL TO BE FREE OF LOOSE CUTTINGS PAPER DUST OR PAPER PARTICULATES. PRODUCT SHOULD BE SUITABLE FOR PURPOSE.	N/A

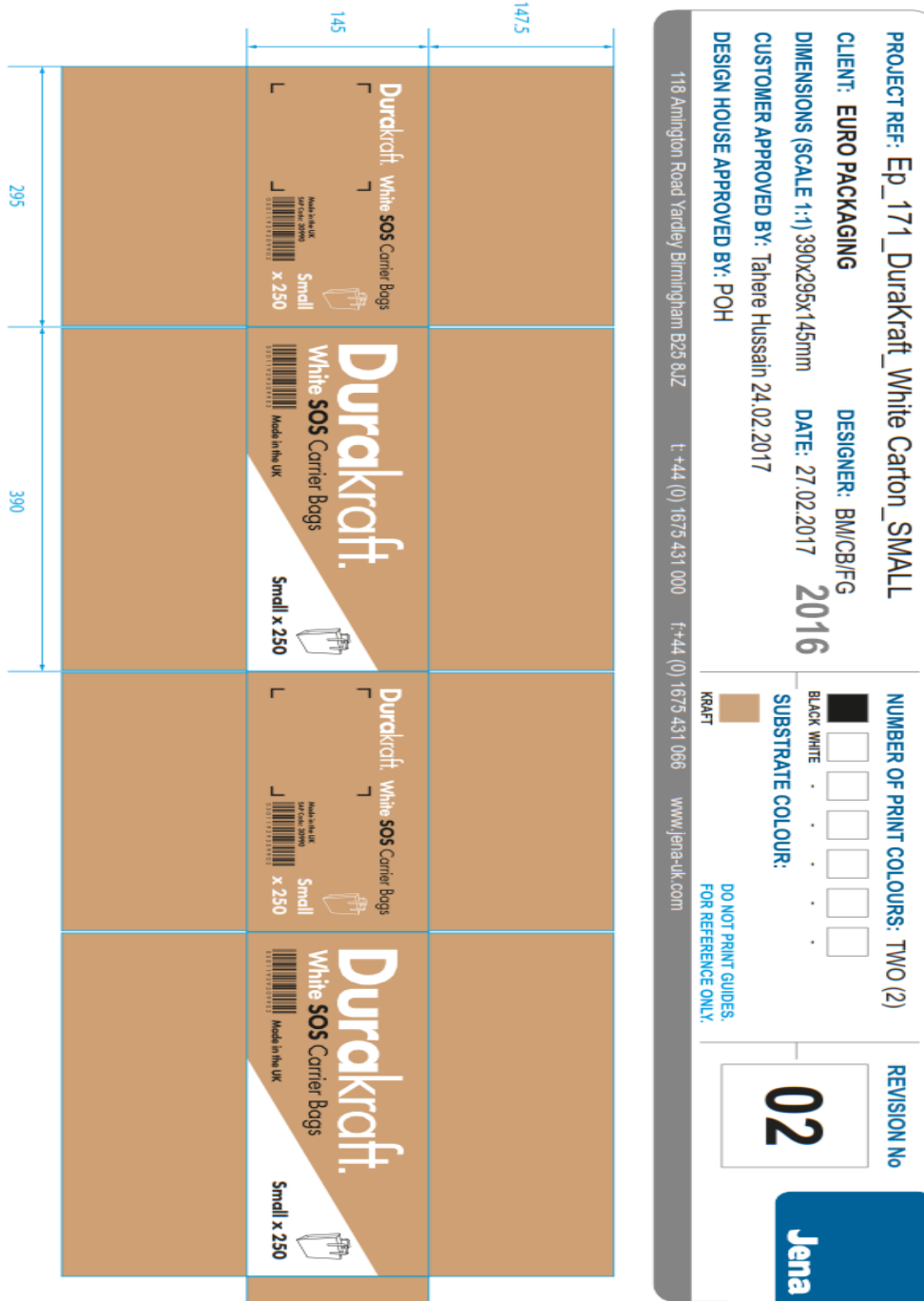
SECONDARY CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
OUTER BARCODE - ON LABEL	INT 2 OF 5	05011929309902	N/A
INNER BARCODE	EAN - 13	N/A	N/A
SAFETY PERFORATIONS	N/A	N/A	N/A
BLOCKHEAD TYPE	N/A	N/A	N/A

ADDITIONAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
APPLICABLE REGULATIONS	N/A	FOOD CONTACT REGULATIONS MATERIAL AND ARTICLES IN CONTACT WITH FOODSTUFF 1935/2004 & 10/2011/EC. PACKAGING REGULATIONS 94/62/EC. REACH REGULATIONS.	N/A
ADDITIONAL INFORMATION	N/A	N/A	N/A

PACKAGING TAX INFORMATION		SAP CODE	30990
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	N/A	1	0.0000
PRIMARY PACKAGING 1	N/A	1	0.0000
PRIMARY PACKAGING 2	N/A	1	0.0000
<b>TOTAL PPT WEIGHT</b>			<b>0kg</b>

**OUTER CARTON ARTWORK**

**THIS ARTWORK IS FOR REFERENCE ONLY IT IS NOT TO BE USED AS A PRINT/ PUNCH OUT TEMPLATE**



**PROJECT REF:** Ep\_171\_Durakraft\_White Carton\_SMALL  
**CLIENT:** EURO PACKAGING **DESIGNER:** BM/CB/FG  
**DIMENSIONS (SCALE 1:1):** 390x295x145mm **DATE:** 27.02.2017 **2016**  
**CUSTOMER APPROVED BY:** Tahere Hussain 24.02.2017  
**DESIGN HOUSE APPROVED BY:** POH

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**NUMBER OF PRINT COLOURS:** TWO (2)  
 BLACK  WHITE  
**SUBSTRATE COLOUR:**  KRAFT  
 DO NOT PRINT GUIDES. FOR REFERENCE ONLY.

**REVISION No**  
**02**

**Jena**

**CARTON DETAILS/DIMENSIONS**

CARTON DIMENSIONS: L : 400 X W : 310 X H : 160MM  
 PALLET TYPE / SIZE: GKN CHEP / 1000 X 1200MM  
 CARTONS PER LAYER: 10

LAYERS PER PALLET: 7  
 CARTONS PER PALLET: 70

## SUMMARY OF AMENDMENTS

DESCRIPTION	AMENDMENTS DETAILS	AMENDMENTS DATES
<b>Product Description</b>		
<b>Total Wt. Excluding Outer Pack</b>	Updated	20.05.2021
<b>Total Wt. Including Outer Pack</b>	updated	20.05.2021
<b>Quantity Per Outer Pack</b>		
<b>Unit Wt. (Individual bag)</b>		
<b>Inner Packaging Description</b>		

<b>Inner Packaging Size</b>		
<b>Outer Packaging Description</b>		
<b>Material(s) Type (+ Additives %)</b>		
<b>Material(s) Colour (Schulman</b>		
<b>Printed or Plain (Pantone Refs)</b>		
<b>Lamination</b>		
<b>Opacity</b>		
<b>Film Thickness (Average)</b>		
<b>Film Thickness (Spot)</b>		
<b>Closed Width</b>		
<b>Open Width</b>		
<b>Length</b>		
<b>Side* / Bottom* Gusset Width</b>		
<b>Handle Type and Dimensions</b>		
<b>TOT</b>		
<b>Cut Out</b>		
<b>Outer Barcode</b>		
<b>Inner Barcode</b>		
<b>Safety Perforations</b>		
<b>Blockhead Type</b>		
<b>Tensile Results</b>		
<b>Elmendorf MD</b>		
<b>Elmendorf CD</b>		
<b>Ultimate Lift</b>		
<b>Jog Test</b>		
<b>Dart Impact</b>		
<b>Ink Adhesion</b>		
<b>Puncture Resistance</b>		
<b>Artwork</b>		
<b>Knife / Line Drawings</b>		
<b>Labels</b>		
<b>Logo</b>	Updated	20.05.2021
<b>Carton Dimensions</b>	Updated	20.05.2021
<b>Pallet Configuration</b>	updated	20.05.2021
<b>Others</b>	Packaging tax added	02.11.2022