

Approval Signatories	Position	Signatures	Date
R Heron	Q A Manager		
J Mangoo	Purchasing		
	Account Manager		

PRODUCT SPECIFICATION

DESCRIPTION: SILKEN CLEAR HDPE SHEETS ON ROLL

MATERIAL NO: 433

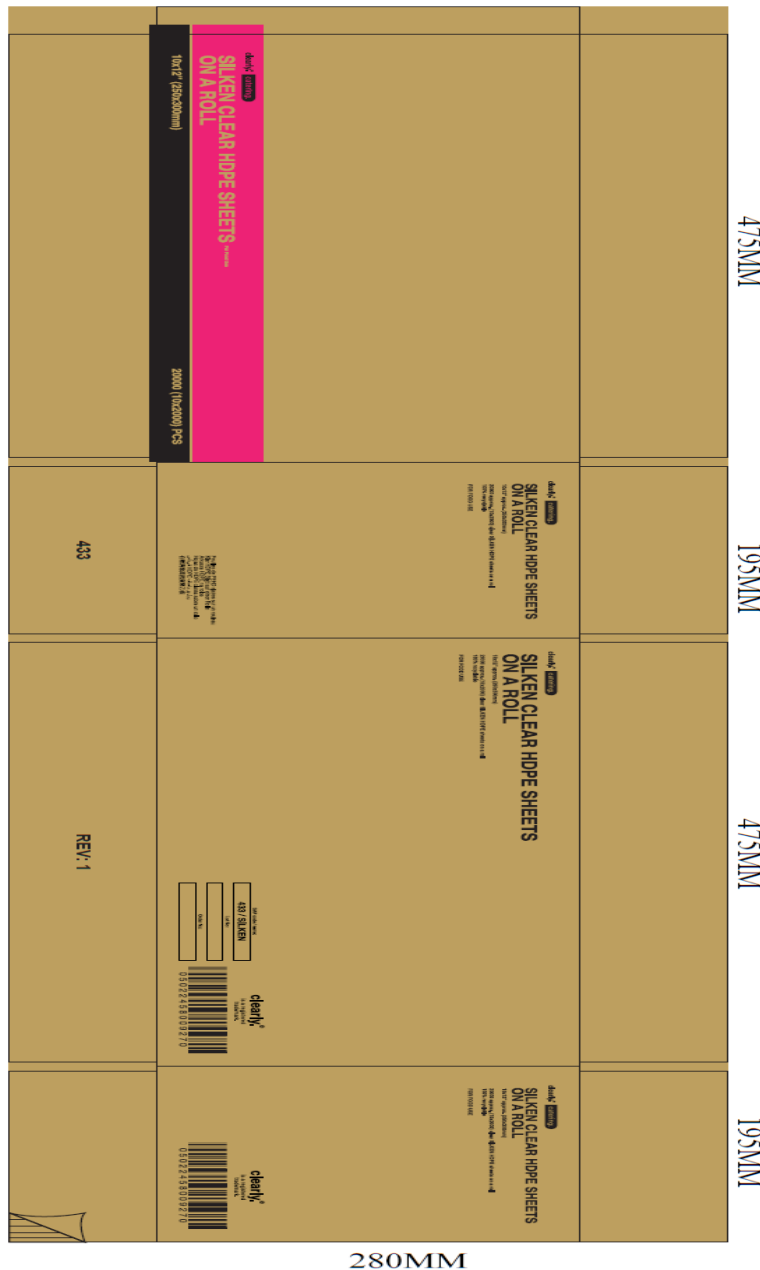
CRITICAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT DESCRIPTION	N/A	HD SHEETS ON ROLL	N/A
PRODUCT CATEGORY	N/A	PLASTIC	N/A
UNIT WT. (INDIVIDUAL BAG)	GRAMS	0.62	±5%
QUANTITY PER OUTER PACK	BAGS	20,000	N/A
TOTAL WT. EXCLUDING OUTER PACK	KGS	12.40	±5%
TOTAL WT. INCLUDING OUTER PACK	KGS	12.74	±5%
MATERIAL (S) TYPE (+ ADDITIVES%)	N/A	HDPE 100% VIRGIN FOOD GRADE	N/A
MATERIAL (S) COLOUR	N/A	CLEAR NATURAL	N/A
PRINTED OR PLAIN (PANTONE REFS)	N/A	PLAIN	N/A
OPACITY	%	MAXIMUM TRANSPARENCY	N/A
FILM THICKNESS	MICRON	9	±5%
WIDTH	MM	250(10")	±10MM
LENGTH	MM	300(12")	+10MM
CARDBOARD CORE DETAILS	MM	INTERNAL DIAMETER: 25MM EXTERNAL DIAMETER:30MM LENGTH:260MM. WEIGHT:35G	
HANDLE TYPE AND DIMENSIONS	N/A	NO HANDLES	N/A
QUALITY	N/A	THE PRODUCT WILL BE HOMOGENOUS AND FREE FROM DEFECTS SUCH AS BUBBLES, UNEVENNESS, WRINKLES, FISH EYES, FOREIGN SUBSTANCES AND PINHOLES.	N/A

PACKAGING CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
INNER PACKAGING DESCRIPTION	N/A	2000 SHEETS ON ROLL 10X2000 SHEETS PER CARTON.	N/A
INNER PACKAGING SIZE - POUCH	MM	280X440MM	N/A
OUTER PACKAGING DESCRIPTION	BOX	2 PLY DOUBLE WALL BROWN CARTON PRINTED BLACK, P213C	N/A

SECONDARY CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
OUTER BARCODE ON BOX	INT 2 OF 5	05022458009270	N/A
INNER BARCODE ON LABEL	EAN - 13	N/A	N/A
BLOCKHEAD TYPE	N/A	N/A	N/A

ADDITIONAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
APPLICABLE REGULATIONS	N/A	PLASTIC IN CONTACT WITH FOOD 1935-2004 & 10/2011/EC; REACH REGULATION; PACKAGING REGULATIONS 94/62/EC.	N/A
ADDITIONAL INFORMATION	N/A	N/A	N/A

**THIS ARTWORK IS FOR REFERENCE ONLY
IT IS NOT TO BE USED AS A PRINT/ PUNCH OUT TEMPLATE
CARTON MARKINGS**



CARTON & PALLET DETAILS/DIMENSIONS

CARTON DIMENSIONS: 510 X 210 X 275MM

PALLET TYPE / SIZE: GKN CHEP / 1000 X 1200MM

CARTONS PER LAYER: 9

LAYERS PER PALLET: 4

CARTONS PER PALLET: 36

PACKAGING TAX INFORMATION		SAP CODE	433
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	Virgin	2	12.4000
PRIMARY PACKAGING 1	Virgin	2	0.0350
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT			12.435kg

SUMMARY OF AMENDMENTS

Description	Amendments Details	Amendments Dates
Product Description		
Total Wt. Excluding Outer Pack		
Total Wt. Including Outer Pack	Amended	29.07.2022
Quantity Per Outer Pack		
Unit Wt. (Individual bag)		
Inner Packaging Description		
Inner Packaging Size		
Outer Packaging Description	Carton Size Added	30/09/2014
Material(s) Type (+ Additives %)		
Material(s) Colour (Schulman		
Printed or Plain (Pantone Refs)		
Lamination		
Opacity		
Film Thickness		
Closed Width		
Open Width		
Length		
Side* / Bottom* Gusset Width		
Handle Type and Dimensions		
TOT		
Cut Out		
Outer Barcode	New Barcode Added	30/09/2014
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile Results		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		
Artwork	Outer Artwork Added	30/09/2014,22/05/2019
Knife / Line Drawings		
Labels		
Pallet Configuration	amended	30/09/2014 22/05/2019 01.03.2021
Others	Core Details Added	30/04/2019
Others	Packaging Tax Added	29.07.2022